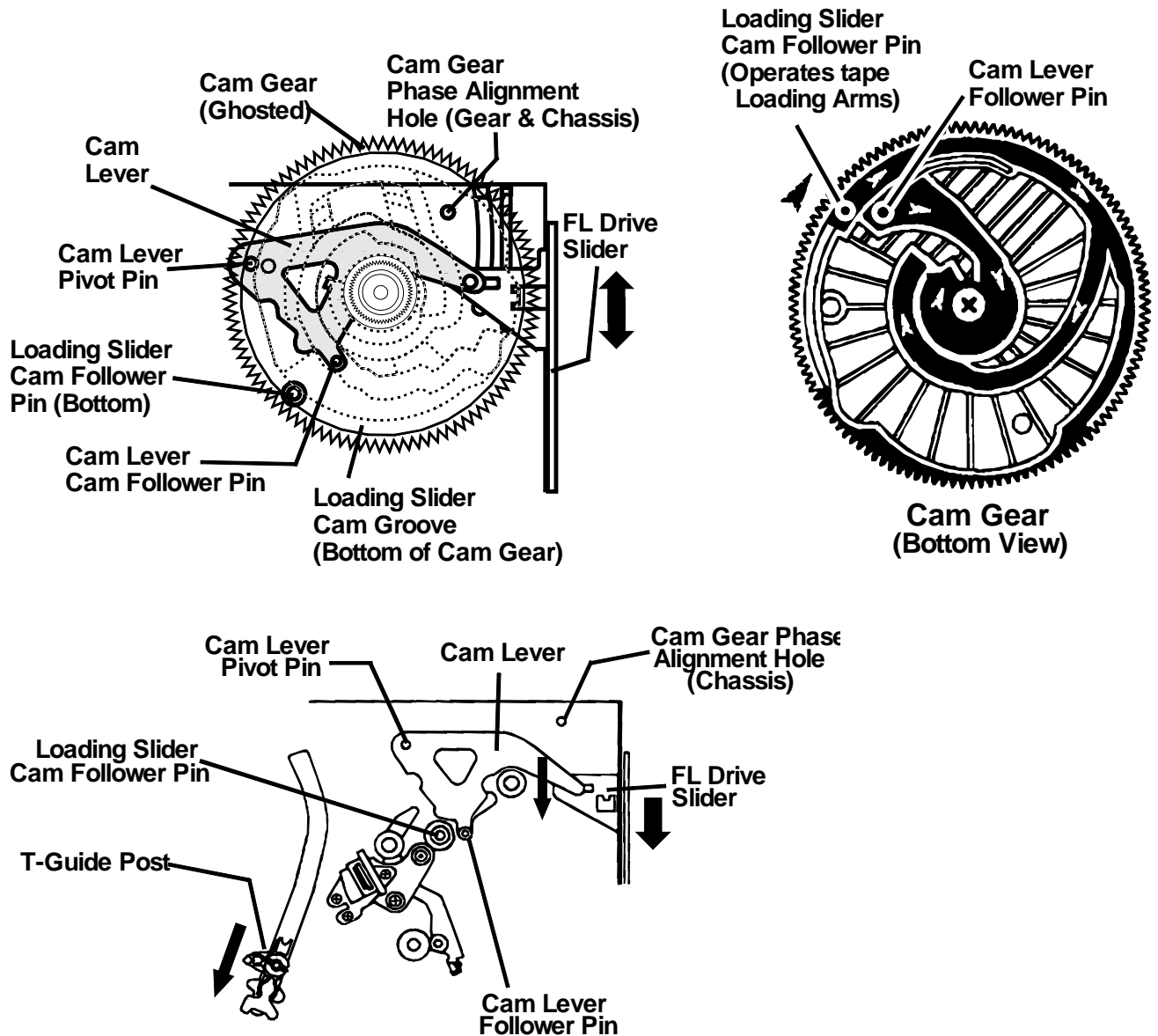


## Cam Lever/FL Slider & Cam Gear Installation & Alignment



Before installing the Cam Gear its very important that the Cam Lever and the Loading Slider cam follower pins be positioned properly. This is important because the cam groove follower pins must fall into their proper grooves on the underside of the Cam Gear.

The first step is to position the T-Guide and S-Guide posts (see box inset of [Fig. 64](#) ) in their eject or Slot-Out position. This causes the Loading Slider Cam Follower Pin to move to its proper position. If a problem is encountered in positioning the loading slider cam follower pin, go back and check that the loading slider was installed and aligned correctly (see [Fig. 64](#)). Next, ensure that the Cam Lever

Follower Pin is in the correct position. The best way to ensure that the cam lever is positioned properly is to move the FL Drive Slider to the eject or full forward position as shown.

The last step is to place the Cam Gear on its post. While placing the cam gear in position, ensure that the phase alignment hole in both the chassis and the hole in the cam gear are aligned. The bottom view of the cam gear in Fig. 62 illustrates which grooves the follower pins should fall into. This illustration also shows the direction that the cam follower pins move during a loading operation. Of course, they will move in the opposite direction during an unload sequence. Once the cam gear is in place, the Drive Lever and Pinch Roller assembly can be installed. A thin screwdriver, paperclip or toothpick may be placed in the phase alignment hole to maintain alignment until the remainder of the mechanism is installed.